# **Troubleshooting Procedures on 816 / 1816**

### BEFORE RETURNING UNITS TO THE STORE, PLEASE KINDLY CHECK THE FOLLOWING:

- 1. Check to make sure that the front wheel rotates freely and rear wheel rotates with little resistance when push by hand.
- 2. Check the tightness of the chain by depressing the drive chain with minimal force to see whether it gives approximately 1/4- 1/2" slack in vertical movement.

**Troubleshooting** (Note: Always take full charge before attempting to work on the scooter)

Symptoms	Causes	Solutions
No light at all when turn on	Loose cables	Use pliers to tighten the U-connector and
		reconnect
	Faulty On/Off switch	See illustration at the end of this guide
Green light flashes rapidly when	The Motor Overheat protection connector (dark	Reconnect
turn on and unit will not run	blue coated) is disconnected from the circuit board)	
Green light flashes at regular pace	Motor connector is shorted	Replace motor if wire is shorted,
when turn on and unit will not run		
	Motor connector wire come loose	Push wire back onto the connector and
		use epoxy to secure it in place
<ul> <li>Red light flashes and make</li> </ul>	Faulty Control Board	Replace Control Board
signal light sound when turn on		
and unit will not run		
• Red light stays on when turn on,		
and unit will not run		
Not work when turn on, make		
grinding noise when applying		
throttle		
• Green light comes on even with		
switch in off position		

<ul> <li>Not working when turn on, light blinks and noise from the board</li> <li>Not working when turn on, light on and make normal switch noise</li> <li>Not working when turn on, no light at all</li> </ul>		
Motor won't run	Power Off	Turn power on
	Faulty On/Off switch	See illustration at the end of this guide
	Motor connector or motor protection wire loose	Reconnect or Push wire back onto the connector and use epoxy to secure it in place
	Faulty Motor – Hand turn the small gear (If there is vibration or imbalance during turning, motor needs to be replaced)	Replace Motor
	Faulty Throttle cable	See illustration at the end of this guide
Unit won't take recharge	Bad wall AC outlet	Use Volt-ohm meter to detect the presence of AC voltage at the wall outlet
	Faulty Charger– See illustration at the very end of this guide	Refer to the LED indicator signal as shown in the illustration section
	Faulty Battery	Individual battery reading should be around 12.6 or above after fully charged. Replace the entire set of battery if voltage

	Faulty Control Board	is below 10.5V. The polarity difference between the two batteries should not be more than 0.3V  Replace Control Board
Unit run a short range	Faulty Battery	Individual battery reading should be around 12.6 or above after fully charged. Replace the entire set of battery if voltage is below 10.5V. The polarity difference between the two batteries should not be more than 0.3V
	Tight chain - If the chain is adjusted too tight, it will create a high resistance on the wheel and it drains out the battery sooner – refer to the end of this guide for troubleshooting chain tightness.	Loose up the chain, see illustration for troubleshooting the chain tightness
	Bent sprocket – Chain will be damaged grinding against the bent sprocket and sprocket teeth will be worn	Replace sprocket

# **Check Charger**

816 and 1816 come with two versions of chargers, but they serve the same functions except different LED indicator.



# Charger plug:

- Initial version 2 pin AC adaptor with power cord attached to the charger unit
- Latest version 3 pin plug AC adaptor with power cord separated from the charger unit



# LED indicator:

- Initial version 2 LED lights, green and red
- Green when plug to AC outlet, turn green indicate power
- Red when unit is charging
- Green Turn back to green when fully charge
- Latest version 1 LED light
- Red when plug to AC outlet, turn red indicating power
- Red/Green when unit is charging
- Green when unit is fully charged

Initial Version Latest Version

# **Check On/Off switch**



### Check On/Off Toggle switch

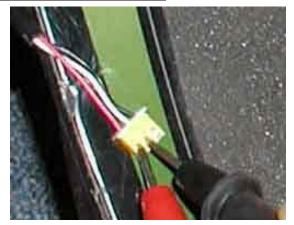
Remove 4 screws to get inside the on/off switch, unplug the 8-pin connector. Check the connectors (blue and purple) as shown at the off position with the volt-meter set to read  $\Omega$ . The reading should be  $\sim 0.5\Omega$ . Do the same on the blue and green wire connectors and the reading should be OL (open circuit). When the switch is turned to on position, reading should be just the opposite of the above mentioned. If not, the on/off switch is bad.

#### Check Charger Pot

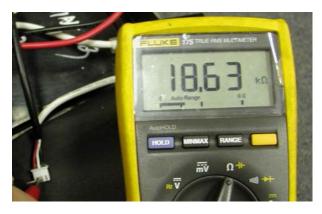
Place one probe on the charger pot #1 and the other probe to the red wire connector as shown. The reading should be  $\sim 0.3~\Omega$ , do the same checking on pot 2 and 3 to yellow and orange connectors respectively. If not, the on/off switch is bad.



# **Check Throttle cable**



Pull the connector (yellow) from the Controller Board, place the black and red probes on contacts where the white and red cables of the connector are as shown and with  $\Omega$  select from the voltmeter. The meter should read over  $18~k\Omega$  and should read  $\sim 5~k\Omega$  with the throttle lever fully depressed. Then place the probes on the white and black wires and it should read over  $3~\Omega$  and should read over  $14~k\Omega$  with the throttle lever



fully depressed. If open circuit OL is found in either case, throttle cable or lever is bad.

# **Check brake cable**



Place the probes on the connector as shown and turn the volt-meter to read  $\Omega$ , the reading should be OL (open circuit). Once the brake lever is depressed, the reading should be  $\sim 0.5~\Omega$ ; otherwise, the brake cable is bad.

<u>Check chain tightness</u>
Clamp the amp-meter on the red battery cable as shown and power on, then raise the rear wheel and depress throttle lever to start the scooter. Make sure that you measure the DC current (not  $AC \sim$  ), the reading would prefer to be around 1.9 - 2.3 A. Any reading below or above these ranges would consider as too loose or too tight respectively.

